

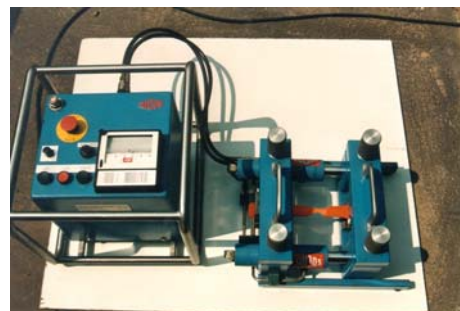
HDPE Pipe Butt welding Quality Test Options

Common project specifications ask for perform tests to confirm the welds develop the full strength of the pipe cross-section. We hereby want to show several options for these tests.

	Option 1	Option 2	Option 3	Option 4
	Customer Field Test	PESTEC Factory Test	PESTEC Independant Lab Test	Customer Independant Lab Test
Butt welding Execution				
Factory		x	x	
Field	x			x
Test Execution				
Factory Laboratory		x		
Field	x			
Independent Laboratory			x	x
Test Equipments				
Portable semi-professional	x			
Professional Laboratory		x	x	x
Results				
Relativ in % of equipment force	x			
Absolut		x	x	x
Time				
1 Day	x			
1 Week		x		
2-3 Weeks			x	x
Costs				
None (For PESTEC customers)		x		
Approx 400 USD / 3 Tests			x	x
Equipment rental, Return freight	x			



Professional Lab Test Equipment



Semi professional Field Test Equipment