

TI 610-12	HDPE PIPE	EDITION 0603
	SITE TESTING	PAGE 1/1

Connection Tightness Test

For tightness approval of each connection bigger than 1000 mm individual vacuum test of each joint is possible.

Pipeline Pressure Test

For pressure test several standard methods are recommended.

Other tests for special applications are possible.

Pressure test acc. EN 1610

- with air 10 200 mbar for 1,5 to 24 for minutes, depending on pipe size
- with water 100 500 mbar and 30 minutes, depending on the pipe size