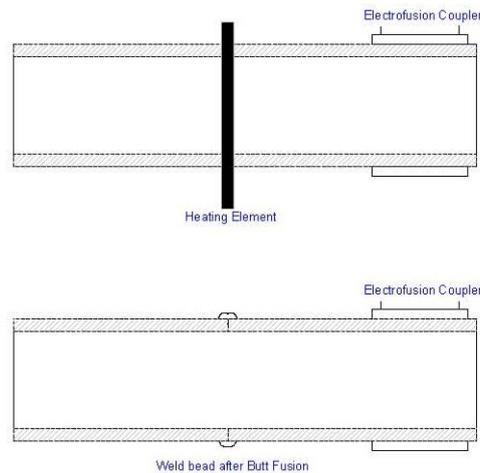
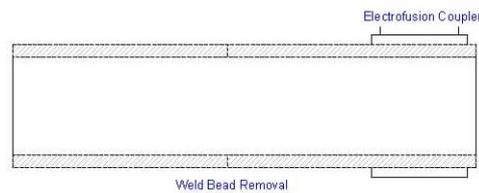


**Schematic RTP-LF pipe welding procedure**

Operation 1 – Slide electrofusion coupler on one pipe in park position.  
Butt Fusion of pipe ends using standard butt fusion machine with special RTP-LS fusion parameter



Operation 2 – Remove external weld bead of the butt fusion process by using external weld bead remover



Operation 3 – Slide electrofusion coupler in place to cover the butt fusion in the middle.  
Electro Fusion by using standard electro fusion equipment with standard fusion parameter of the RTP-LS electrofusion coupler size

