

TI 641-3

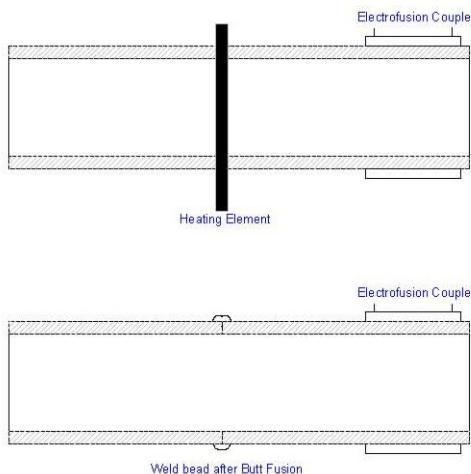
Schematic RTP-LP pipe Welding procedure

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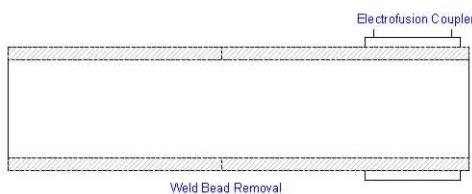
Schematic RTP-LP pipe welding procedure

Operation 1 – Slide electrofusion coupler on one pipe in park position.

Butt Fusion of pipe ends using standard butt fusion machine with special
RTP-LP fusion parameter



Operation 2 – Remove external weld bead of the butt fusion process by using external weld bead remover



Operation 3 – Slide electrofusion coupler in place to cover the butt fusion in the middle.
Electro Fusion by using standard electro fusion equipment with standard
fusion parameter of the RTP-LP electrofusion coupler size

